

Date: Tuesday, 05/08/2008 3:38:58 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : LEG

Job Number : 40997

Estimate Number : 13474

P.O. Number :

This Issue : 05/08/2008

S.O. No. :

Prsht Rev. : NC

First Issue : 11

Type : MACHINED PARTS

Previous Run : 40657

Part Number : D37733

Drawing Number : D3773 REV B

Project Number : N/A

Drawing Revision : B

Material :

Due Date : 08/08/2008

Qty: *split 8* 30 Um:

Written By :

Checked & Approved By : *JLD 08.8.05*

Comment :

Est Rev:A New Issue 08-07-18 DD Verified By:ec

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304TR1000W065

304 RD Tube 1.00 x .065W



Comment: Qty.: 1.0500 f(s)/Unit Total: 31.5000 f(s)

304 RD Tube 1.00 x .065W

batch: *M108912*

2.0

DOOSAN LATHE

DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA763 Rev: *A* & Dwg D3773 Rev: *B*

2-Deburr per dwg D3773

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Carl**MF 08-08-21*

Tuesday, 05/08/2008 3:38:58 PM
Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LEG

Job Number: 40997

Part Number: D37733

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



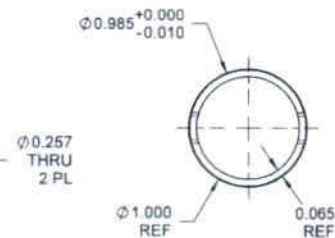
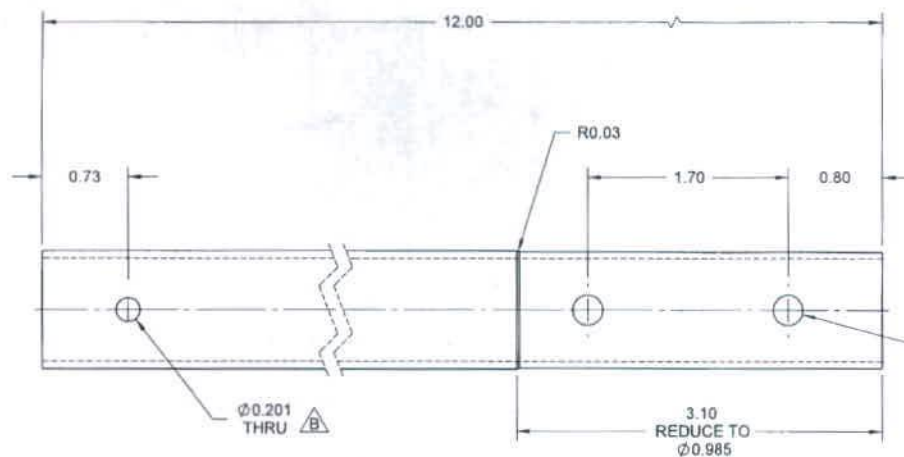
08/08/21

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-08-21



D3773-3 LEG

64040997

NOTES:

- 1) MATERIAL: AISI 304/316 SS TUBING 1.00" OD X 0.065" WALL (REF DART SPEC M304TR1.000X.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.69 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3773	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		HEADREST ADAPTER	NTS
DATE	08.06.24	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. NO PART OF THIS DOCUMENT IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION FROM DART AEROSPACE LTD.	

1 1 1 1 1 1 1

0 0 0 0 0 0 0
0 0 0 0 0 0 0
0 0 0 0 0 0 0
0 0 0 0 0 0 0

1 1 1 1 1 1 1

1 1 1 1 1 1 1